

Machine & Model	OE No.	Rake	Edges	Part No.
Accu-Turn combin. disc-drum lathes	433796	Pos.	3	KL5563
Accu-Turn on-the-car lathes	878051	Neg.	6	KL5559
All-Tool 747	3331	Neg.	6	KL5559
Ammco 700, 710, 1000, 2002, 3000, 4000, 4100, 7000, 7500, 7700	6914	Neg.	6	KL5559
Ammco 3850 smaller radius (1/64")	6918	Pos.	3	KL5560
Ammco 3850 larger radius (1/32")	7681	Pos.	3	KL5561
Ammco HD 5000, 6000, 6002	5677	Pos.	3	KL5562
Ammco Twin Cutters: 6900, 6950 neg. rake std. pos. rake std. 1/64" (finer finish) pos. rake modif. 1/32" (more durable) 7900	6914	Neg.	6	KL5559
	6918	Pos.	3	KL5560
	7681	Pos.	3	KL5561
	6914	Neg.	6	KL5559
Bean B-401, B-410, B-501, B-601	90487	Pos.	3	KL5564
Bear 1410, 1466, 1467, 1468, 1469 & 14787	2264 & 72265	Neg.	6	KL5565
FMC 600, 601, 700, 701 RotoTruer	90487	Pos.	3	KL5564
FMC 505, on-the-car lathes	91212	Pos.	3	KL5566
Hoffman 660	3331	Neg.	6	KL5559
Horvath all	1605	Neg.	6	KL5568
Hunter BL300 on-the-car lathe	221580-2	Neg.	6	KL5559
Hunter BL-500, BL-501, BL-505	6918	Pos.	3	KL5560
Kwik-Way CBL, NCL, SDL, Kwik-Lathe on-the-car lathe	109-1092-23	Pos.	3	KL5566
Performance 6600, 7100, 7200, 7600	3331	Neg.	6	KL5559
Pro-Cut on-the-car lathe	50-701	Pos.	3	KL5570
RJ West 915D disc lathes	W136	Neg.	6	KL5567
RJ West perfect 400, 1115HD	W139	Pos.	3	KL5563
RTI BRC35 on-the-car lathe	91212	Pos.	3	KL5570
Snap-On YA282, YA277, YA278, YA180 on-the-car lathe	109-1092-23	Pos.	3	KL5566
Star XDS, XDL, 1776, 835-A	CB-60	Neg.	6	KL5571
Van Norman and Rels: 204, 204D, 205, 205DC, 415, 243XV smaller radius (1/64") older model 204	29687	Pos.	3	KL5569
		Pos.	3	KL5572
	21933	Neg.	6	KL5573
303, 304, 305, 404, 405, V22	304-7167	Pos.	2	KL5575
204, 205, 205DR, 300, 302, 333, 243, 243XV	302-7167	Pos.	2	KL5576
VBG on-the-car lathe	50-701	Pos.	3	KL5570